

## 33-550 Checking and replacing upper control arm bushing

### Lubricants

Slide fluid Naphtolen for installing rubber bearings  
in bearing carriers  
optionally also  
slide fluid Paladinol

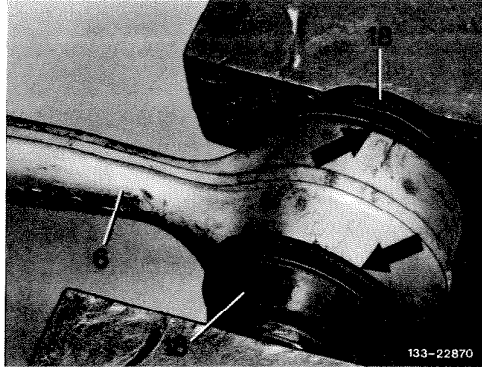
000 989 04 60

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### Checking

1 Check rubber slide bearings (18) for tight seat in control arm (6).

Check control arm (6) for excessive wear at face (arrows).

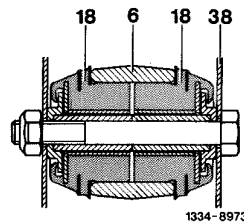
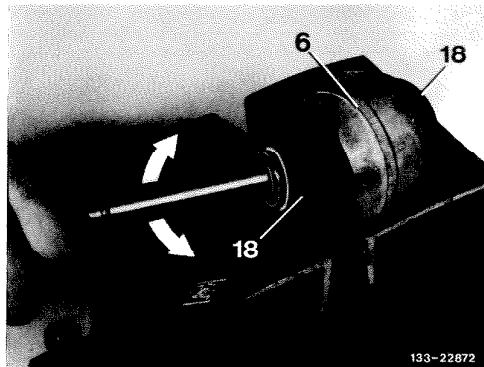


### Reconditioning

2 Clamp control arm into a vise using light alloy jaws.

3 Push rubber slide bearing (18) out of control arm (6) by means of a mandrel.

4 Thoroughly clean mounting bore for bearing in upper control arm, if required, finish with fine emery cloth.



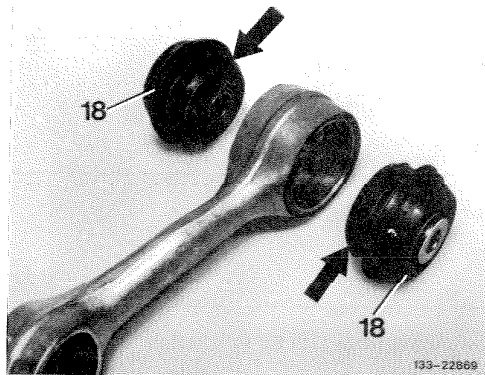
6 Upper control arm  
18 Rubber slide bearing  
38 Front end

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5 Coat rubber slide bearing (18) on circumference (arrow) and mounting bore in control arm with slide fluid.

**Attention!**  
Do not use oil or grease.



6 Press rubber slide bearing individually into control arm using vise.

